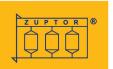
# ZUPTOR











LINES FOR FEED PREPARATION
SCREW CONVEYORS
STOCK SCALES
SILOS

## **MIXERS**

Vertical feed mixer (1000 kg) with charging hopper for ingredients on a feeding screw

- self-cleaning filtering system (maximum dust reduction)
- quick ingredient feeding through charging hopper (300 kg/min)
- quick feed unloading (1t/3min)
- emptying valve in mixer bottom
- oiling up to 5%
- anti-suspension of feed system





#### Vertical mixer (3000 kg)

- anti-suspension of feed system
- filtering system selection: upper or lower
- short mixing time
- emptying valve in mixer bottom
- two discharges: main and emergency
- clients themselves decide about mixer configuration (inlet, basket for additives, motor, main output)
- possibility of scale connection (option)

Unit of		Vertical feed mixer								
Technical data	measure	500 kg	750 kg	1000 kg	1300 kg	1500 kg	2000 kg	2000 kg obniżony	2500 kg	3000 kg
Туре		H024	H024/1	H024/2	H024/7	H024/3	H024/4	H024/4	H024/5	H024/6
Capacity	m³	1,3	1,7	2,1	2,6	2,85	3,8	3,8	4,9	6,0
Motor	kW	2,2	2,2	3	3	4	4	4	5,5	5,5
Mixing time	min.	10	10	12	12	15	20	20	20	23
Mixer diameter	m	1,50	1,50	1,50	1,60	1,60	1,60	1,80	1,80	1,80
Height with top dust extraction	m	4,50	4,30	4,50	4,50	5,00	5,50	5,00	5,50	6,00
Height with bottom dust extraction	m	2,70	2,50	2,70	2,70	3,20	3,70	3,20	3,70	4,30

#### ADDITIONAL EQUIPMENT FOR VERTICAL MIXER



Timer automatically switches off the unit when mixing process is done



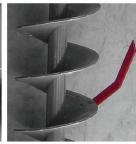
Emergency discharge ready to connect to an unloading screw conveyor



Bagging machine makes it easier to unload ready feed into bags and eliminates dust



Pouring over charging hopper facilitates adding oil to the feed



"Loosening" knife prevents feed bridging inside the tapered section of the mixer



# Horizontal mixer, 100 kg and 300 kg version



Horizontal mixer, version from 500 kg to 2000 kg



- perfectly mixed feed 1:100 000
- fast mixing time
- complete emptying of mixer chamber
- robust design
- high workmanship quality
- possibility of scale connection (option)
- oiling up to 5%

Technical data	Unit of		Horizontal feed mixer								
rechnical data	measure	100 kg	300 kg	500 kg	1000 kg	1500 kg	2000 kg				
Туре		H710/3	H710/2	H710/1	H710	H710/5	H710/6				
Capacity	m³	0,20	0,50	1,2	2,2	3,3	4,5				
Motor	kW	2,2	3,0	5,5	11,0	18,5	22,5				
Mixing time	min.	4 – 6	4 – 6	4 – 6	4 – 6	4 – 6	4 – 6				
Mixing ribbon	rpm	27,4	28,8	25	25	25	25				
Gear-motor		flat cylindrical	flat cylindrical	cylindrical	cylindrical	cylindrical	cylindrical				
Length	mm	1520	1670	1900	2300	2750	3280				
Width	mm	695	880	1350	1600	1800	2030				
Height	mm	1150	1510	1710	1800	2000	2300				

#### ADDITIONAL EQUIPMENT FOR HORIZONTAL MIXER



Steps with service platform



Basket for micro-additives



Feeding screw with charging hopper



Cyclone tank with filtering system

## **FEED MILLS**

Suction-pressure beater mill, version from 7.5 k to 15 kW





- ground material is cool as a result of using slotted sieves and ventilation chamber
- a strengthened version for high output is available (option)
- maximum sieve area

to 30 kW

- guaranteed high efficiency
- possibility to use metallic pressure pipe (option)
- spare parts are shipped within 24h
- possibility of suction way extension up to 50 m NEW!

<b>*</b> 1 * 11 *	Unit of	Suction-pressure beater mill								
Technical data	measure	11 kW	15 kW	18,5 kW	22 kW	30 kW				
Туре		H 105/1	H 105/2	H 105/3	H 105/4	H 105/5				
Output*	kg/h	do 1200	do 1600	do 1800	do 2000	do 3000				
Maximum suction length	m	15	15	20	20	20				
Maximum pumping length	m	7	7	7	7	10				
Number of beaters	pcs.	20	28	36	40	40				
Size of slotted sieves	mm	1,8 – 5	1,8 – 5	1,8 – 5	1,8 – 5	1,8 – 5				
Size of sieve screen	Ø	3 – 20	3 – 20	3 – 20	3 – 20	3 – 20				
Required protection	А	25	35	45	45	63				

<sup>\*</sup>output specified for wheat with relative humidity of up to 14%, for suction length of 8 metres, with sieve screen Ø 6 or slotted screen 2 mm

#### ADDITIONAL EQUIPMENT FOR SUCTION-PRESSURE BEATER MILL



Strengthened version of the beater mill increases its service life by 3



Multi-way suction separator, versions from 2 to 6 ways



Suction nozzle drawing grain from flat-bottomed silo



Magnet fitted in impurity catcher





#### Gravity (feed) beater mill

- high efficiency and throughput
- uniform structure of ground material
- energy-saving
- double magnetic catcher employed
- possibility to use an inverter (option)
- possibility of strengthened hammers guarantee longer service life NEW!

<b>*</b> 1 · 11 ·	Unit of		eater mill		
Technical data	measure	11 kW	15 kW	18,5 kW	22 kW
Туре		RG11	RG15	RG18,5	RG22
Output*	kg/h	do 2000	do 2500	do 3000	do 3500
Size of sieve screens	Ø	5 – 20	5 – 20	5 – 20	5 – 20
Required protection	А	25	35	45	45
Motor speed	rpm	2900	2900	2900	2900
Number of beaters	pcs.	40	40	40	56
Length	mm	360	360	360	360
Height	mm	1786	1786	1786	1786



## **FEED TANK FOR GRAIN**



- ready to work with suction-pressure feed mill
- free choice of size and shape
- possibility of scale connection (option)
- possibility to install filling sensor (option)



T 1 : 11 :	Unit of	Unit of Capacity of round tank					
Technical data	measure	600 kg	800 kg	1000 kg	1500 kg	2000 kg	3000 kg
Diameter	mm	1500	1500	1500	1600	1600	1800
Height	mm	1110	1240	1410	1940	2490	2730
Number of legs	pcs.	3	3	3	3	4	4

<sup>\*</sup>output specified for wheat with relative humidity of up to 14%, with sieve screen  $\emptyset$  6 or slotted screen 2,2 mm

## **ELECTRONIC SCALES UNDER MIXER**

	Unit of	Scales type		
Technical data	measure	KME – 3	KME – 4	
Weight measurement range	kg	0 – 3000		
Scale interval	kg	1		
Programming: recipe/ingredients	pcs.	5/5		
Working temperature range	°C	from -10 to +35		
Number of sensors	pcs.	3 4		









- weighing accuracy up to 0.1%
- acoustic signalling device as standard
- programming of 5 recipes, 5 ingredients each
- possibility to program 16 recipes,
   10 ingredients each (option)
- weighing of feed portion during mixer unloading – NEW!
- easy and simple installation

## **FEED GREASING MACHINE**

- output 10 15 l/min
- ready to connect a 1000-litre tank
- installed 1500 W heater with thermostat
- time-controlled or volume dosage (option)
- insulation is possible by application of a thermo-insulating layer (option)
- possibility to install a flowmeter (option)
- works with 1 to 5 mixers

	Unit of	Greasing machine type	
Technical data	measure	NT – 300	
Container capacity	litres	300	
Pump delivery	l/min.	10 – 15	
Pump pressure	MPA	0,286	
Motor power	kW	0,55	







# **AUTOMATIC FEED MIXING PLANT (AMP)**

- automatic control for the processes: dosage, milling and mixing
- large, touch type, graphic operator's panel Vision 350
- simple, intuitive menu operation
- any number of recipes with any number of ingredients
- every control system is designed individually to match client's individual needs
- possibility to connect the unit to a computer
- all messages displayed in English language





**MILLING-MIXING COMPACT (KRM)** 



## **AUTOMATIC SUCTION SEPARATOR (ARS)**





- automatic grain drawing from several silos, tanks or heaps
- works with any suction-pressure hammer mill
- automatic mill shutdown after completion of dosage process
- separator available in 5 and 9-way version
- possibility of setting worktime at any time, e.g. at night using cheaper electricity tarrif NEW!

# **GLASS FIBRE SILO**

- long service life even 30 years
- smooth walls no feed bridging
- reduced steam condensation to minimum
- easy to check filling level
- possibility of scale connection (option)
- very good mechanical strength
- high thermal insulation
- high level of hygiene
- corrosion and UV free

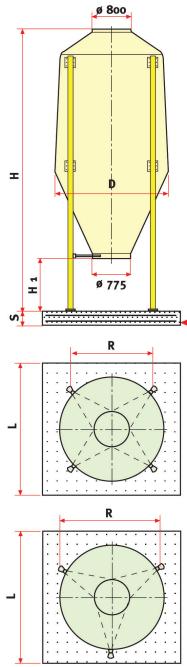










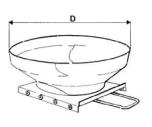


#### **PARAMETERS**

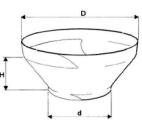
CAPA	ACITY	LEGS		SILO DIM	OF CE FOOTING	ISIONS MENT G UNDER SILO		
m³	t	pcs.	Н	H1	D	R	L	S
3,5	2,1	3	3900	1080	1500	1400	2500	200
6	3,6	3	4400	1080	1700	1600	2500	200
10	6,0	3	5400	1080	2000	1850	2800	300
15	9,0	3	6400	1080	2200	2000	3000	300
20	12,0	4	7500	1080	2400	1800	3000	300
25	15,0	4	8000	1080	2600	2000	3000	400
40	24,0	4	8400	800	3000	2300	4000	500
52	31,2	4	9800	800	3000	2300	4000	500

#### **SHOES UNDER THE SILO**



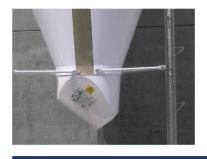


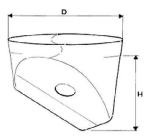
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Shoe with drawer type closing valve

Adapter shoe reducing diameter





Shoe to feeding screw, angle range from  $20^{\circ}$  to  $60^{\circ}$ 





Shoe with connected feed pipeline component

# **SCREW CONVEYORS**

- galvanized
- working angle 90°
- high quality
- adjustable support

<del>-</del>		Diameter o	f conveyor
Technical details	Units	Ø 100	Ø 150
Capacity	t/h	7 - 12	8 - 25
Length	mb	4 - 10	4 - 10
Motor	kW	from 1,1 kW	from 1,5 kW
Possible working angle		0 – 90 °	0 - 90°



Screw conveyor with hopper (PSK)



Screw conveyor with inlet (PSC)

# **FABRIC SILO**

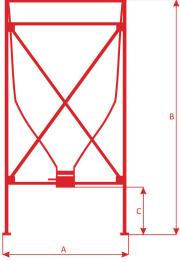












- elastic and breathable material
- any diameter available at discharge
- resistant to mildew and water condensation
- robust design and compact size
- simple and quick installation
- dust-free filling
- low purchase cost

Tankwinel date	Unit of	Fabric silo						
Technical data	measure	1 t	2 t	3 t	4,5 t	5,5 t		
Туре		ST-1	ST-2	ST-3	ST-4	ST-5		
Capacity	m³	2,1	3,2	5,5	7,7	9,7		
Size A	mm	1800	1800	2100	2200	2200		
Size B	mm	3000	3500	4000	4500	5000		
Size C	mm	700	700	700	800	800		
Weight	kg	130	170	200	250	270		

## **STOCK SCALES**



- display with stable measurement function (result lock)
- high strength owing to reinforced structure
- anti-slip floor made of chequer plate
- possibility to connect the unit directly to a printer or computer (option)
- castors for easy handling (option)
- option of scales with different dimensions and weighing range
- scales are made of galvanised steel or acid-proof sheet (option)

Technical data	Unit of measure	Scales for flock weighing	Scales for cattle weighing
Weight measurement range	kg	0 - 1000	0 – 1500
Scale interval	kg	1	1
Stable measurement function		yes	yes
Length	mm	2000	2000
Width	mm	1000	1000
Height	mm	1000	1800

### Samples of customized scales for animals





Scales sized 2m×2m×1m and weighing range up to 3000 kg



































